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2016-22 Camaro Stock Throttle Body Sleeve Adapter Installation Instructions

Note: The Roto-fab 6th Gen Big Gulp CAI is designed to be used with larger aftermarket throttle bodies which maximize the benefits of the larger duct size.

For Big Gulp CAI installation using the stock throttle body, a throttle body sleeve adapter must be installed. With the clamping surface of the throttle body exposed, install the throttle body sleeve with the **beveled end of the hose facing outwards**. Start by engaging the bottom side first, then stretching the top side over the throttle body. The adapter is cut to length allowing it to seat against the rearward shoulder on the throttle body. Place a 100-120 mm clamp over the small end of the 5'x4 1/4" step hose. Install the step hose over the sleeve and flush with the rear portion of the sleeve which is against the stop. **When the step hose and clamp are installed per the Big Gulp CAI instructions, the clamp must be located fully behind the barb, but fully within the coupler material so the clamp seats on the throttle body clamping surface when tightened. Proceed to CAI installation.**

The red arrow points out the bevel on the inside of the adapter sleeve. The yellow arrow shows where the two sleeve and step hose are flush with each other.

