



RUST BUSTER

RB7514
Spare Tire Crossmember
2004-2012 Chevy Colorado / GMC Canyon,
2005-2007 Isuzu I-350/I-280 Pickup, and 2006-2010 Hummer H3



VIDEO AVAILABLE



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Wrench
Fire Extinguisher

KIT CONTAINS

Spare Tire Crossmember
Spare Tire Plate

QTY

1
1



RUST BUSTER

RB7514
Spare Tire Crossmember
2004-2012 Chevy Colorado / GMC Canyon,
2005-2007 Isuzu I-350/I-280 Pickup, and 2006-2010 Hummer H3

1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



RUST BUSTER

RB7514 Spare Tire Crossmember 2004-2012 Chevy Colorado / GMC Canyon, 2005-2007 Isuzu I-350/I-280 Pickup, and 2006-2010 Hummer H3

3) PREPARING FOR YOUR INSTALL

Remove the spare tire hoist, wheel wrench guide and EVAP canister.

4) CUT

Cut out the factory spare tire crossmember and any obstructions in the work area.



Grind the frame free of rust and debris, revealing bare metal.



Spray the work area with a weld through primer to help prevent against rust development.

5) WELD

Take your replacement spare tire crossmember and slide it between the frame rail using the factory parts silhouette to help with the alignment. Following proper welding procedures, tac weld your crossmember onto the frame before welding it on fully.



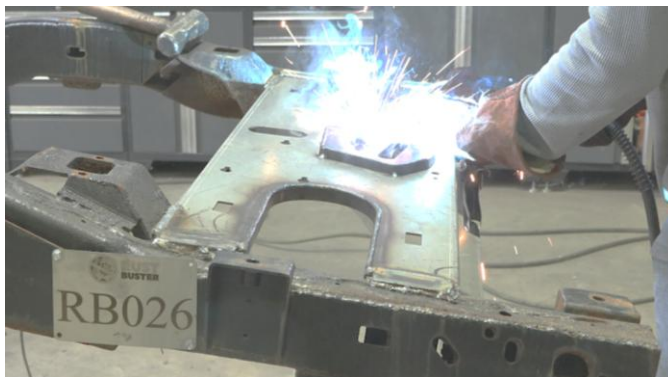
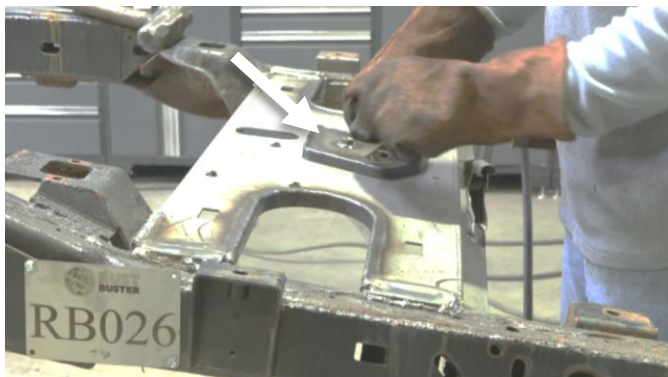


RUST BUSTER

RB7514 Spare Tire Crossmember 2004-2012 Chevy Colorado / GMC Canyon, 2005-2007 Isuzu I-350/I-280 Pickup, and 2006-2010 Hummer H3

FOR SELECT VEHICLES:

If you have a Chevy Colorado, you will need to weld the spare tire plate onto your crossmember. To do this, line up your spare tire plate with the top of your crossmember. Then, tack weld the plate onto the crossmember before welding it on fully.



7) PAINT

Paint the part with primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

We recommend our Rust Buster Rust Converter & Primer Spray Paint (RB9917).



6) REINSTALL

Reinstall the spare tire hoist, wheel wrench guide and EVAP canister.