



INSTALLATION INSTRUCTIONS

PART No.

FB47234 & FB47235
99-07 & 08-16 Ford F250
Body Mount Bushing Kit



Lower Bushing



Upper Bushing



REQUIRED TOOLS

- Ratchet
- 15mm Socket
- 18mm Socket
- Floor Jack/ Lift
- Blue Thread Locker
- Torque Wrench (80 ft.lbs)
- Screwdrivers or Crowbar
- Breaker Bar
- Butane Torch or similar

Required Components:

If the vehicle's existing steel bushing sleeves and body mount bolts are compromised, you will need to purchase replacements, as this kit only supplies the bushing.

KIT CONTAINS

- Small Body Mount Bushing
- Large Body Mount Bushing
- Large Body Mount Bushing (Super Duty*)
- Flat Washer

QTY

- 8
- 8
- 2
- 2

* Select few Super Duty trims will require the (2) bushings above, instead of 2 of the 4 sets. Inspect your vehicle's current bushing sizes to determine if you will need to swap them out.

** '99-'07 vehicles will require the carpet near the doors to be lifted in order to access the body mount bolts.

*** Super Cab and Super Crew Cab trims will require the rear seat to be removed to access the body mount bolts.

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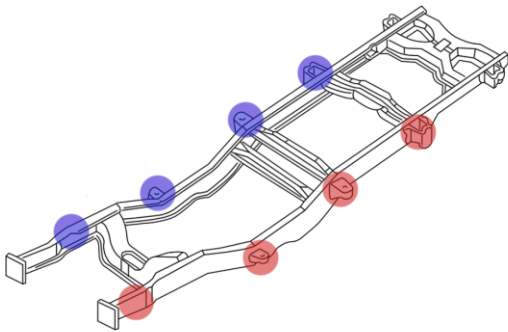
PART No. FB47234 & FB47235 99-07 & 08-16 Ford F250 Body Mount Bushing Kit

1) PREPARE

Before uninstalling, determine if you will be using a lift or a floor jack during the process.

You may need to heat up the bolts to loosen any previously used thread locker. If you find it difficult to loosen any bolts, consider heating them before trying again.

Disconnect your battery prior to performing any work as lifting and lowering the body may result in electrical components coming loose.



2) UNINSTALL

Choose one side of your vehicle to work on; driver or passenger. Complete any work on one side before beginning work on the other.

Begin by removing your vehicle's body mount bolts with a 15mm socket, and loosen the bolts on the opposite side. The two body mounts located next to your radiator will require an 18mm socket. We strongly suggest that you don't use impact guns due to the body mount bolt's hex nut within the frame rail. It is easily broken if the frame is heavily rusted. Ensure you place the bolts down in a way where you can remember where they need to be returned to.

With a large screwdriver or crow bar, pry down on the steel bushing sleeves until they can be removed. Repeat this for the other 3 sleeves.

With a lift or floor jack, lift the body off the frame rail just enough so you can pull the upper bushing and sleeve off the top of the mount.

With the mounts free, remove the old bushing material and determine if you'll be able to reuse the sleeves.

3) INSTALL

Begin installing the bushings and reassembling your vehicle. Insert the larger bushing into the top sleeve so that the nozzle points down. The smaller bushing fits into the lower sleeve. The two front radiator body mounts will require the two included flat washers to be installed under the bolt head.

Apply blue thread locker to the body mount bolts and begin loosely threading each mount's respective bolt through the bushing and sleeve. Once each bolt is in place, lower the vehicle down onto the new bushings.

If these bushings are the last set to be replaced, begin tightening down each bolt to 80 ft.lbs. Otherwise, keep them loose and repeat each step on the opposite side of the vehicle.

ENJOY YOUR FISHBONE OFFROAD POLYURETHANE BUSHINGS!