



INSTALLATION INSTRUCTIONS

PART No.

FB22296

**Toyota 2012-15 2nd Gen Tacoma
Center Stubby Bumper**



**Lights & Light Hardware
are NOT included**

**Cutting/Removing of the
body is required**

REQUIRED TOOLS

10mm Socket
14mm Socket
Screw Driver
Air Saw
Marker
Help of a Friend

KIT CONTAINS

Center Stubby Bumper
D-Rings
Rubber Seal

QTY

1
2
1

2229600

Toyota 2012-15 2nd Gen Tacoma Center Stubby Bumper

1) PREPARE YOUR VEHICLE

Open your vehicle's hood and remove the two bolts from the top grill brackets with a 10mm socket.



With a screw driver, remove the two top push clips just inside the grill. Gently and evenly tug at the grill and remove it from the vehicle.



Gently pull at and remove the lower plastic bumper.



2) MARK AND CUT

Begin removing the bumper valence with an air saw or similar, as shown, followed by removing the 2 bolts retaining the bottom of it with a 10mm socket.



With a 10mm socket, remove the bolt below each headlight along the trim.



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With the space now clear, with a 14mm socket, begin removing the 6 nuts securing the aluminum crossmember, and pull it away.



With a marker, draw a cut line around the corner of the valence so that it provides a flat surface for the rubber gasket to install on. Begin carefully removing the trim, and begin installing the U-channel gasket along the cut line.



3) INSTALL ACCESSORIES AND BUMPER

If you wish to install a 8,000-9,000lbs. non-Xeon winch and 20" lightbar, you will need to do so prior to installing the bumper, by following their manufacturer's instructions.



Lift the bumper into the opening and onto the factory frame studs, and loosely secure it with the 6 factory nuts with a 14mm socket.



Shift the bumper left and right until it is centered. Once it is in place, tighten down the 6 nuts.

Install the D-Rings

Reassemble your vehicle.