



## STOP READ THIS WARNING!

Make sure you test fit these exhaust components BEFORE any cutting, welding or unnecessary bending is done. Once modified, the components of the system are NOT RETURNABLE.

If you are unsure of the proper installation procedures or fitment, please contact a qualified exhaust shop or call our tech lines toll free at 800-421-3890 or visit our installation gallery at: [www.pypesexhaust.com/install](http://www.pypesexhaust.com/install)

One of our experienced exhaust techs will be glad to assist you in any way. Thanks and enjoy you new...

Pypes Performance Exhaust!

SCROLL DOWN FOR INSTRUCTIONS



# HFM78 | XFM78

## 2015-18 Mustang GT Resonator Delete

**HFM78:** 2015-18 Mustang GT Resonator Delete w/ H-pipe

**XFM78:** 2015-18 Mustang GT Resonator Delete w/ X-pipe

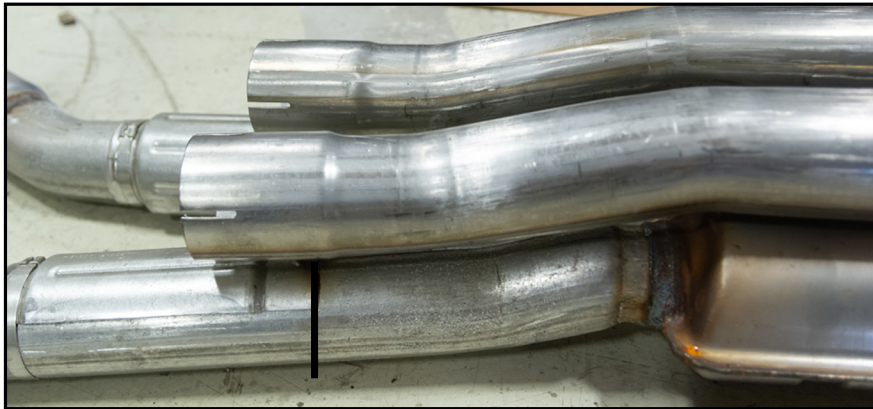


**Pypes Performance Exhaust**  
2705 Clemens Rd Hatfield, PA 19440  
[www.pypesexhaust.com](http://www.pypesexhaust.com)  
800-421-3890

Thank you for purchasing your Pypes Performance Exhaust resonator delete kit for your 2015-18 Mustang GT. Please take the time now to review these installation instructions and confirm that all the components in the kit were received in your shipment before you begin disassembly of your car. These kits will include your new H or X-pipe and installation hardware. If you find a component missing or have questions about the installation please contact our technical department at [tech@pypesexhaust.com](mailto:tech@pypesexhaust.com) or through our live chat room found on the home page of the Pypes website at [www.pypesexhaust.com](http://www.pypesexhaust.com).



1. Removal of the factory exhaust system is the first step. With the vehicle supported by either jack stands or a lift loosen the factory butt connect clamps located where the factory down pipes end and the cat back system begins followed by the 13mm bolts that hold the hangers closed to the differential.
2. If your vehicle is equipped with active exhaust make sure to disconnect the plugs to the servo motors. Once all the about is complete you can fully remove the system from the car.
3. Place the Pypes resonator delete pipe on top of the factory exhaust and mark where the cuts need to be made. Make sure your cut marks compensate for the slip fit joint at the rear of the delete pipe and that the delete pipe follow the path of the stock exhaust closely. Note there is a top and bottom so following the factory exhaust path is critical to making the right cuts.



4. Once you are confident that your marks are in the right place cut the factory exhaust system along those lines. Cut as square as possible and deburr any sharp edges after the cutting process. If your factory exhaust is equipped with heat shields, they must be removed where they interfere with the delete pipe shipping onto the stock system.
5. Begin the reinstall with the cut factory sections by placing the muffler wire form in the rubber hanger at the back bumper followed by the hangers at the rear differential. Do not tighten completely at this time.
6. The Pypes Resonator Delete pipe is next. Using the supplied HVC21 clamps slide the expanded end of the pipe over the factory cut tailpipes followed by the factory butt clamps connecting the front of the delete to the factory down pipes.
7. Now that all the components are installed you can align the system and tighten all the clamps and hangers. Make sure to reconnect the plugs for the active exhaust if your car is so equipped.

**Now it's time to fire up that muscle car and enjoy your new Pypes Performance Exhaust**