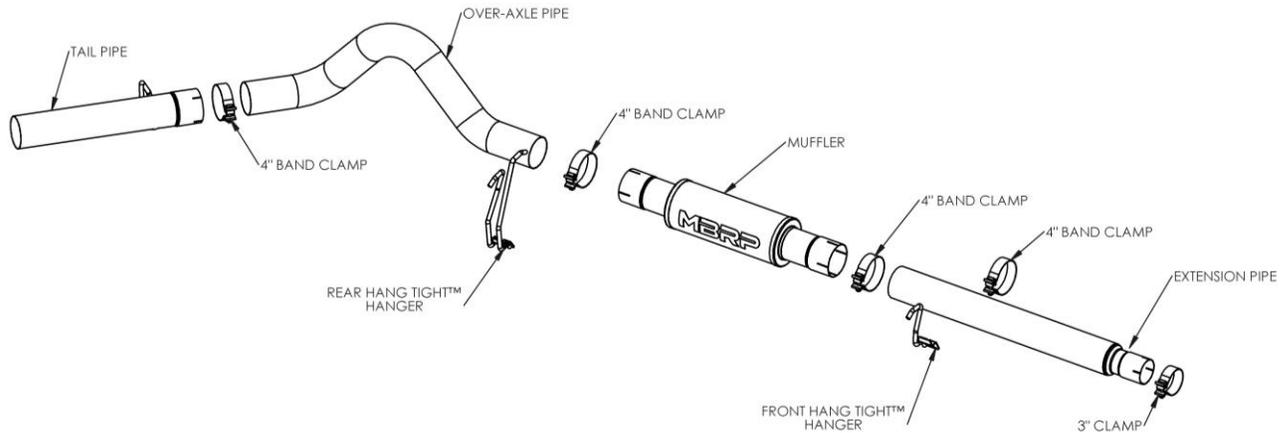


S5206P

1999-2004 Ford F250/F350, 6.8L V10, Cat-Back, 4.0" Single Side

MBRP

30-Oct-20



PLEASE READ BEFORE STARTING INSTALLATION

MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged. It is the installer's responsibility to ensure that all components are present and fit together as shown. Please also ensure that all components are undamaged before removal of the factory exhaust. Finally, check that this system properly matches the make and model of the vehicle and will not interfere with previous or planned modifications.

Removal of stock system:

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
2. Loosen the nut on the band clamp located behind the catalytic converter using a 15mm wrench or socket.
3. Remove the muffler and tail pipe from the OEM rubber hangers. On '03 and '04 trucks remove bottom shock bolt of passenger side shock to remove system in one piece. Separate the stock exhaust at the slip joint located behind the catalytic converter. Remove the muffler and tail pipe from under the truck.

Installation of MBRP Inc. Performance Exhaust:

1. Hang the **Rear Hang Tight™ Hanger** (See Figure 1 for Hang Tight™ instructions) in the factory rubber isolators located right above where the rear of the factory muffler was located. Temporarily hang the **Muffler** in place and measure from the front of the **Muffler** to the short length of factory pipe attached to the rear of the catalytic converter. This will give you the required length for the extension pipe.
2. Cut the **Extension Pipe** to the required length and attach it to the factory pipe behind the catalytic converter securing it with the **3" Band Clamp**.
3. Install the **Muffler** over the **Extension Pipe** securing it with one of the provided **4" Clamps**. The **Front Hang Tight™ Hanger** is used on the **Extension Pipe** and installed into the OEM rubber hanger position. Install the **Rear Hang Tight™ Hanger** into the two OEM rubber hangers located above the outlet of the Muffler.

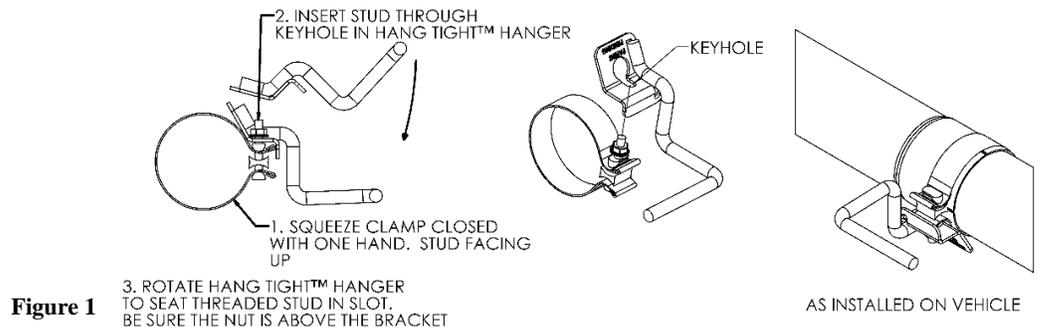


Figure 1

4. Install the **Over Axle Pipe** from the rear of the truck, over the axle and attach to the **Muffler** outlet.
5. Install the last **4" Band Clamp** onto the **Tail Pipe** before attaching the **Tail Pipe** to the **Over Axle Pipe**. Install the tail pipe hanger into the OEM hanger to complete.
6. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension, and any wiring, etc. If there is any interference detected, relocate, or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.

Congratulations! You are ready to begin enjoying the improved performance and driving experience of your MBRP Inc. Performance Exhaust system. We hope you enjoy your purchase.