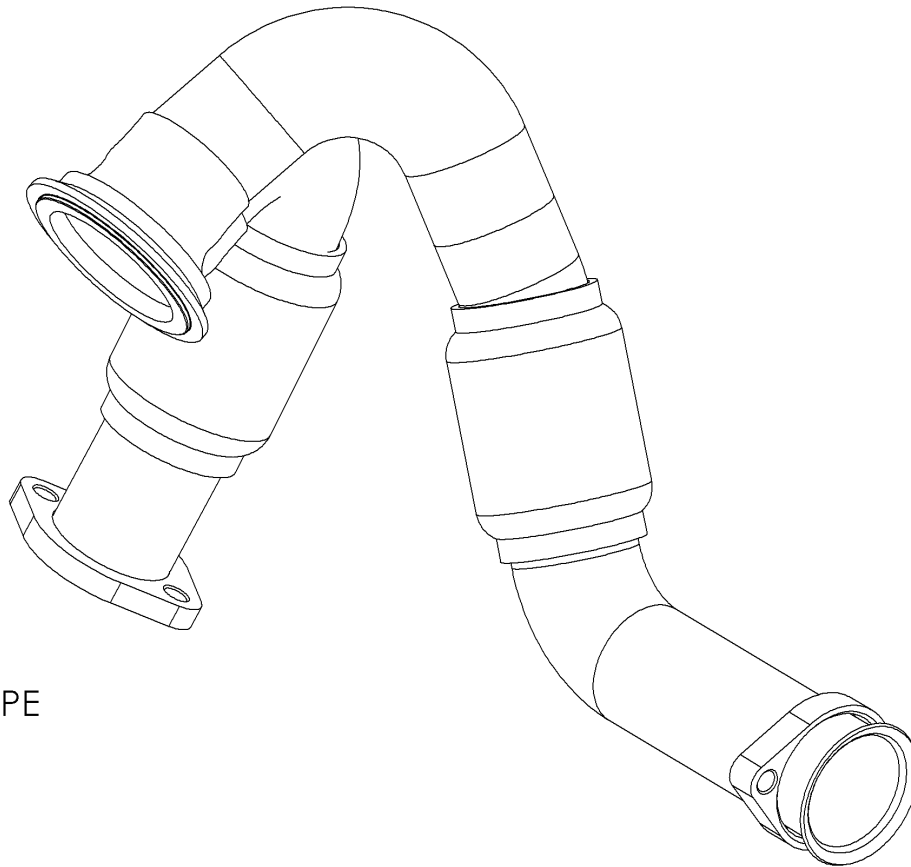


FAL2313

2003-2007 FORD SUPER DUTY,
2003-2005 FORD EXCURSION,
2003-2010 FORD E250/350,
6.0L POWERSTROKE, TURBO UP Y-PIPE
CARB EO# D-763-3

MBRP®



1. TURBO UP Y-PIPE

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

MBRP

Removal of Stock System

1. Apply a penetrating lubricant liberally to all exhaust fasteners, and the V-band clamp. **Refer to Figure 1.**
2. Loosen the V- Band clamp just after the Y-pipe located on the turbo.
3. Remove and retain the fasteners and gaskets from the flanges on the Y-Pipe .
4. Remove the stock turbo Y-Pipe from the vehicle.



Figure 1

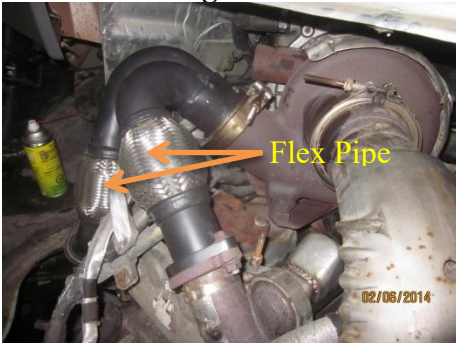


Figure 2



Figure 3



Figure 4

Installation of MBRP Performance Exhaust

Note: The example shown is an E350 with the engine cover removed. For the other models the easiest access will be with the cab removed. It is possible to remove the Y-Pipe by removing the turbocharger, but we recommend removing the cab to ensure the parts are installed correctly.

1. Install the **Turbo Y-Pipe** using the existing V-band clamp, gasket and hardware. Ensure the turbo inlet V-band flanges are aligned and seated first.
2. Beginning with the V-band clamp, gradually tighten the connections. Ensure each joint is lined up to put as little stress on the Flex Pipes as possible.

Note: Due to manufacturing and assembly tolerances it may be necessary to loosen the down-pipe V-band clamp, EGR cooler V-band clamp and/or the turbocharger mounting bolts to properly align all the connections.

3. Tighten all connections and ensure they are sealed.
4. Check along the Y-pipe to ensure that there is adequate clearance around any lines or any wiring. If any interference is detected relocate or adjust.

Congratulations! You are ready to begin experiencing the improved performance and driving pleasure of your **MBRP** performance exhaust system. We know *you will enjoy your purchase.*